SIEMENS

Cathode Ray Relay Tester

Description and Operating Instructions Fs Bs and Ba 5634/10 engl January 1961

CAUTION! High Tension



Disconnect Power Source Before Opening The Equipment

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DESCRIPTION

1.1 General

Supervision and maintenance of telegraph apparatus and transmission facilities include periodic checks of polarized telegraph relays as to their service reliability and their influence on the quality of the entire transmission system.

For this purpose, special relay testers have been developed which permit checking of polarized telegraph relays as to contact bounce and distortion.

The Cathode Ray Relay Tester shown in Fig. 1 is designed for testing and <u>dynamically</u> adjusting polarized relays. It permits the simultaneous reading of distortion and transition time. Thus, comparison of transition times is greatly facilitated and even the slightest chatter of the armature can be detected on the screen. Optimum reading accuracy is ensured as the entire width of the screen (7 on disseter) of the cathode ray tube is used exclusively for displaying armature transitions.

The relay under test is energized by a 25 ops sinusoidal current. In case a 60-ops power current is used, the frequency of the energizing current amounts to 30 ops. The current draw must not exceed 20 ma.

A voltage selector switch permits the unit to operate from 50-ops power sources of 110, 125, 150, 220 and 240 volts. A special version is available for connection to 60-ops power systems.

1.2 Operating Principle

The operating principle of the relay tester is illustrated in Fig. 2. The power transformer supplies power to a frequency divider provided with an auxiliary relay which supplies the 25-ops (or 30-ops) sinusoidal current necessary for energizing the relay under test. In order to improve the quality of the sinusoidal waveform, a lowpass filter has been added.

The horizontal sweep (time base) is produced by applying a 50-cps (or 60-cps) simusoidal voltage, the phase position of which can be adjusted relative to the energining current of the relay under test, to the horizontal deflection plates of the cathode ray tube. The armature movement of the relay under test is in synchronism with the horizontal sweep, but at half the frequency of the latter. The relay armature controls the vertical deflection of the beam so that the armature transition of the relay under test is made visible with each sweep of the time base, i.e. transitions from contact T to contact Z and from contact Z to contact T are shown in an alternate succession. On the screen, the two transitions appear therefore one above the other. The sinusoidal deflection voltage applied to the horizontal deflection plates is so chosen that the cathode ray tube will be overdriven to an extent where only a section of approximately 20%, corresponding to 4 milliseconds, becomes visible on the screen (Figs. 4a,b). Thus, the scale is virtually linear. During flyback, the beam is blanked by means of a blanking circuit. This produces a screen pattern as shown in Pig. 3. A potentiometer, mounted on the front panel serves to adjust the horizontal position of the waveform.

By means of a toggle switch, either the ${\tt T}$ to ${\tt Z}$ or the ${\tt Z}$ to ${\tt T}$ transitions can be displayed individually. Close examination of relay characteristics is thereby greatly facilitated.

With the relay armature on the T-contact (stop polarity), the cathode ray is deflected upwards; when it is on the Z-contact (start polarity), the cathode ray is deflected downwards.

In Fig. 3 the screen pattern of the CCT is shown and explained.

1.3 Design Characteristics

The basic circuit diagram of the relay tester is shown in Pig. 5. Relay IR and capacitor 0 5 form a parallel resonant circuit which is tuned to 25 cps (or 30 cps). Thus, armature hr transfers at a cycle rate half that of the applied power frequency (50 or 60 cps). After transferts have died away, a 25-cps (30-cps) voltage exists between the armature of relay IR and solder point of of Tri.

This alternating voltage is again connected to the resonant circuit ${\rm ER}/65$ via resistor %1 2 for the purpose of decoupling and smoothing. The energizing current of relay HR lags by about 90° behind the resonant circuit voltage and actuates the relay

armature when the operating voltage has been reached. This "self-energizing" circuit requires a good magnetic symmetry of relay HR, i.e. the inductance is the same for both armature positions. On the other hand, contact symmetry is not critical.

Resistor Wil serves for adjusting the no-load voltage. It is followed by a lowpass filter 0 5, L 1, 0 4, on the output terminals of which appears a pure sine wave having a frequency of 25 cps (30 cps). The polarity of this current can be reversed by means of pushbutton U. This polarity reversal permits the energizing current of the relay under test to be checked for symmetry. In case the energizing current is unsymmetrical (relay HR magnetically biassed) different distortion patterns appear on the screen depending on the vosition of the bushbutton.

In order to obtain the proper energizing current, plug-type dropping resistors VWi are required.

Winding IV of power transformer Tr 1 supplies voltage to voltage wivider Wi 3 - Wi 6 via rectifier Gr 1 and amoothing circuit C 1, Wi 17, C 3. From this voltage divider the anode voltage and the voltages for the focus and the vertical deflection plates are tapped.

For the vertical defloction of the beam, a bridge circuit is provided. The supply voltage (+15 v across Wi 3/Wi 12; -15 v across Wi 4/Wi 17) is applied to one diagonal branch of this bridge, while the vertical deflection plates are connected to the other diagonal branch (19 to Wi 3/Wi 4/D 2 to Wi 12/Wi 11). Depending upon the position of armsture pr, Wi 11 or Wi 12 (both of which have a high ohmio rating) is shorted so that the ungrounded deflection plate D₂ is alternately connected to +15 and -15 v. During armsture transitions, D₂ receives ground potential via Wi 11/W 112.

Thus, the contact-to-contact DC voltage of the relay under test is 30 volts, while the contact-to-armature or ground (housing) voltage is 15 volts.

The voltage for the horizontal sweep (time base) is obtained from a separate transformer Tr2, because the secondary voltage of power transformer Tr is no longer sinusoidal as a consequence of the intermittent load which half-wave rectifier Or 1 represents. The amplitude of the sweep voltage can be adjusted by Wi 18. In order to preserve the sinusoidal waveform across Tr2 in spite of the resistor chain Wi 13, Wi 18 - Wi 20, the primary winding has been combined with a capacitor O 7 to form a resonant circuit which is closely tuned to the power frequency.

The secondary winding of Tr 2 is connected to a variable phase shifting lattice network which is symmetrical relative to the ground level (anode) of the circuit. It is composed of twin potentiometer Wi 14/Wi 15 and capacitors C 10 and C 11 and supplies the symmetrical deflection voltage for plates $5/D^*$.

Winding II of power transformer Tr i is connected to a fixed phase shifter C978! 10, the output voltage of which is applied via Ni 9 to control grid g of the cathode ray tube. This 50-cps (60-cps) voltage serves to blank the electron beam during flyback. By mean of Ni 14/Ni 15 (variable phase shifting retwork), the horizontal sweep (time base) can be shifted relative to the vertical sweep which is under the control of the relaw smature.

The basic value of the voltage applied to the control grid appears across \mathbf{C}_{K} and is adjusted by means of potentiometer Wi 17.

Blanking can be varied with the aid of toggle switch $\mathbf{T}^1/\mathbf{T}^1$ in such a manner that only the armsture transitions from \mathbf{T} to \mathbf{Z} or \mathbf{Z} to \mathbf{T} become visible. In this case the \mathbf{Z} -per (30-pe) voltage supplied via $\mathbf{T}\mathbf{T}^3$ by the relay energising circuit is superposed at the corresponding phase and polarity positions $(09/\mathbf{W} \ T)$ on the 50-pe (60-pe) blanking voltage. Rectified or \mathbf{Z} serves for limiting the positive half waves of the $\mathbf{Z}\mathbf{S}$ -ops (30-pe) voltage to the basic value of the grid voltage set by potentioneter $\mathbf{W}\mathbf{I}$ 17, whereby a uniform brightness of the beam is enumered.

The potentiometers have the following functions:

- Wi 17: brightness control
- Wi 16: focus control
- Wi 14/Wi 15: horizontal position adjustment
- Wi 18: time base amplitude adjustment (factory adjusted).

 The setting of this potentiometer may only be altered for recalibration (see para. 2.3).

1.4 Constructional Layout

Fig. 1 shows the Cathode Ray Relay Tester accommodated in a sheet metal case.

In the upper left hand corner of the control panel is the cathode ray tube for the display of the relay characteristics. Immediately below this tube is a toggle switch for distortion measurement (blanking either mark-space or space-mark transitions). The polarity reversing pushbutton to the left of this toggle switch serves to reverse the polarity of the relay energizing current. The dropping resistor for the relays to be tested is inserted into a jack strip at the right of the cathode ray tube. The rotary knob at the right of this jack strip permits the screen pattern to be shifted to either side. The power cable brought out at the upper right-hand corner of the control panel is secured in place in the cover during transportation and is fitted with a safety plug whose protective contact ensures proper grounding of the equipment. Two relay sockets, arranged in the lower right hand corner of the control panel, accept the relays to be tested (T rls 43 or T rls 63 and 64). A warning plate in the middle of the control panel warns of the hazard resulting from the high voltages carried by some components in the interior of the equipment which, for this reason, must be installed in the metal case before use.

All potentiometers are so arranged that the equipment can be adjusted without the necessity of removing it from the case. For adjustments, merely the ET warning plate has to be removed. Arranged on the right-hand side of the control panel are from top to bottom: a power switch; a neon lamp for supervising the operating condition; a power fuse; and a voltage selector switch.

The inside of the cover bears a circuit and instruction label. The cathods ray tube is extraeely sensitive to electric and magnetic interference. It is, therefore, accommodated in a separate compartment and completely shielded (Nu-netal). Also for this reason, the power transformer is so arranged that there can be no interference.

2 OPERATING INSTRUCTIONS

2.1 Relay Testing

Relay tests comprise zero-bias and armature transfer time adjustments as well as contact bounce elimination.

"Zero-bias" means that the contacts supply distortionfree signals with the relay energized by a symmetrical and sinusoital test ourrent. Transfer time adjustments become necessary when the test reveals excess deviation from the rated values. Detailed information may be obtained from the Maintenance Instructions for the respective relays.

2.2 Placing into Operation

Insert the locaely supplied cathode ray tube. To do this, remove the components chassis after unscrewing the four fixing screws on the front panel. Make sure that the cathode ray tube is firmly seated in the tube socket with its base pins fully engaging. After locaening the fixing screws of the tube socket, turn the tube until the scale is parallel to the front edge of the front panel. Then fasten the fixing screws again and place the chassis into the case.

Adapt the unit to the power voltage by setting the voltage selector switch accordingly.

With the power voltage switched on, the meon lamp lights up. Now, place the relay to be tested together with the respective plugtype resistor into the sockets provided. Fig. 3 gives an explanation of the screen pattern as obtained with a plugged-in relay. The zero position of the scale is arranged on the right-hand side of the screen because the break-transition-make cycle runs off from left to right and the distortion is defined by the difference between the make instants (see Fig. 3).

If only one armature transition is to be displayed, throw the toggle switch to its upper or lower position.

The polarity reversing pushbutton serves for checking the symmetry of the energizing current. In case the displayed distortion value changes with a change of the position of the pushbutton, the energizing currents are no longer symmetrical. If this unbalance exceeds 0.5 percent, the unit must be returned to the supplier for readjustment.

The voltage across the relay contacts is as low as 15 volts relative to ground, so that adjustment of relays during the test procedure does not involve safety hazards.

If the beam is not deflected in the vertical direction, the relay has a short to chassis or the armature is stuck between contacts.

It may occur that the waveform contains highly attenuated high frequency oscillations. This will be the case if the contacts of relaw HR are bouncing, which can be resedied by cleaning the friction springs according to the maintenance instructions for polarized relays. This phonomenon has no effect on the display, however.

The relay under test is energized by sinusoidal current the amplitude of which must be adapted to the relay winding. For this purpose, dropping resistors have been provided.

Orders should be placed according to the following example: Dropping resistor for Cathode Ray Relay Tester for relay T rls 64a, T Bv 3402/21.

2.3 Replacement of Cathode Ray Tube and Recalibration

If the brightness of the image decreases, tits loss may be compensated for by varying the potentiometer Wi 17 accordingly. This readjustment must be performed without removing the relay tester from its metal case. The potentioneter becomes accessible after numerewing the HW warning plate. (Use an insulated screenfiver).

The tube has an average life of approximately 5000 hours. The fact that the brightness can no longer be compensated by a corresponding readjustment of the potentiometer is a safe indication that this time limit has been reached.

Before removing the tube, pull the power plug from its socket and lift the tester out of its case. For inserting the tube see para 2.2.

Whenever a cathode ray tube has been replaced by a new one, the potentioneters must be readjusted. For this purpose place the tester into its case and connect it to the power network. Now, adjust the brightness by means of potentioneter Wi 17. Note that extreme brightness will affect the tube life. Also adjust the focus by means of potentioneter Wi 16.

Further, calibration of the unit can easily be checked and corrected, if necessary.

For this purpose a tone generator is required which supplies a frequency of 225 cps (at a power frequency of 50 cps) or 210 cps (at a power frequency of 60 cps) with an output voltage of 20 to 30 v. Over this frequency range it should permit fine tuning.

The cathode ray relay tester must be connected to a safety socket during the process.

Set potentiometer IMAGE SHIFT to mid-position and transfer the toggle switch below the display tube to position DISTORTION.

Ground one pole of the output of the tone generator and connect the other pole to jack 4 of the socket for relay T rls 43.



225 cps (50 cps power frequency) 210 cps (60 cps power frequency)

On the screen of the cathode ray relay tester will then appear the following display,



which is to be made stationary by readjusting the tone generator. The intersections of the stationary sine wave must be 11% (at 50 cm power frequency) or 12% (at 60 cms power frequency) apart.

The adjustment, if required, can be carried out by means of potentiometer Wi18 (under the high-voltage warning plate on the control panel).

Variations of the power frequency, which are permissible up to 1% and cause the screen pattern to drift away, must be compensated by retuning the tone generator.

After adjustment potentiometer Wi18 is again to be secured with laquer.

3 TECHNIKAL DATA

Energizing voltage

Scale # }
Measuring range 20 %
Distortion measurement error \$ 0.25% } (100% \$ 20 ms
Transfer time measurement error \$ 1 %

Relay excitation sinusoidal current of 25 cps
(30 cps for special version connecting to 60 cps power

supply)

(no-load cond.) 44 v Energizing current ≤ 20 ma, varies with relay

specifications

Commercial power voltage 110/125/150/220/240v. + 10 %

Commercial power frequency 50 cps ±1% (special version: 60 cps ± 1 %

Power draw approx. 20va Dimensioms of case (max.

dimensions) in mm 260 x 185 x 200

Weight approx. 7 kg
Accessories tool set for maintenance

of relays, T.Wz. 83a
Spares cathode ray tube 9 T mse 109.

T 24;

fuse 0,25 C DIN 41571
Ordering code 9 T mse 109 a,
Fs Sk 5634/10

Differences in the Indication of Armature Transfer with Cathode Ray Relay Tester and Stroboscopic Relay Tester using Neon Lamp Indication

The cathode ray relay tester is a modern electronic instrument designed for the dynamic testing of polarized telegraph relays.

The cathode ray produces an instantaneous and comprehensive image of what happens when the relay armature transfers. It permits highly accurate measurements of the relay timing characteristic with a relatively low measuring voltage (15 v) applied to the relay contacts. The strobesopic neon lamp indicators (such as the Keon Lamp Relay Tester and the Relay Tester Unit of the distortion measuring set T app 5), on the other hand, which are also performance-proven, depend on substantially higher voltages to be applied to the relay contacts. With units built up to and including 1955, this voltage comes to approximately 200 volts, and with units built in 1954 and later, it still amounts to 102 volts.

With the stroboscopic devices, it is the indicating mean lamp which depends on these relatively high contact voltages for firing. However, a result of this high voltage is that the electro-statio field, set up at the instant of contact break, produces armature oscillations and, consequently, chatter, as the contact voltage increase, armature bounce with contact break will also increase, thus reducing the stroke time (transfer time * stroke time * bounce). In view of the ignition delay involved in the gas discharge of the mean lamp, armature bounce with contact break is not made visible by the mean lamp as it is of extremely short duration.

The low contact voltages applied by the cathode ray relay tester do not produce such armsture oscillation. This is why discrepancies will exist between stroke times enseaured by the two equipment types. The cathode ray relay tester displays the actual stroke time, and the values registered by it will necessarily be larger than those of the strobuscopic devices.

The difference in stroke time measuring results, as ascertained from a major number of relays, amounts to an average of 3 percent of the current pulse. This applies to relays T rls 63 and 64 energized with a 25-ops alternating current. Other relay types showed a basically similar behavior, however, the amount of statistical information available is still insufficient to state closer particulars on the magnitude of the measuring differences.

In the adjustment, checking and maintenance instructions for the polarized relays T ris 63 - 67, the range of permissible values for the stroke time has been specified separately for the Cathode May Relay Tester and the stroboscopic devices, so that an adequate rating of relay characteristics is possible with either type of measuring conjument.

Both equipment types agree well in their indication of distortion and bounce with contact make.



Block diagram of cathode ray relay tester

1 - mains voltage

frequency divider

3 - power supply 4 - phase shifter

5 - cathode ray tube

3 Screen image of the cathode ray relay tester

= armature opens contact T

2 - armature opens contact Z 3 - time

stroke time to contact Z
 ransfer time to contact T

bias distortion resulting from difference in make times

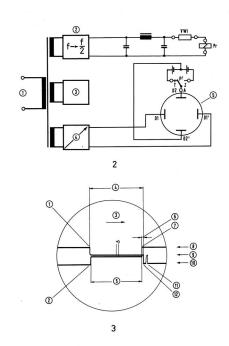
armature closes contact T

armature rests on contact T
 armature transition

= armature rests on contact Z = contact bounce

- armature closes contact Z

+) For a better understanding the two lines are shown one above the other.



Time diagram of test relay

a - undistorted

b - 5% distortion (make time of armature on contact T longer than on contact Z)

1 - screen image - overload

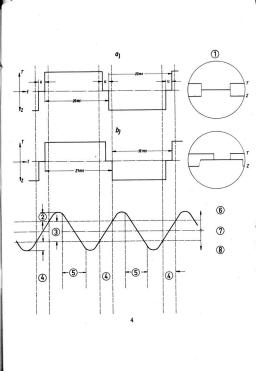
- width of screen area

- visible section

- blanked section

- beam deflected to the right

(8) - beam deflected to the left



5 Block circuit diagram

1 - mains 110, 125, 150, 220 and 240 v AC, 50 c/s (special design 60 c/s)

2 - link 1 . . . 2 3 - links 2 . . . 3, 4 . . . 5

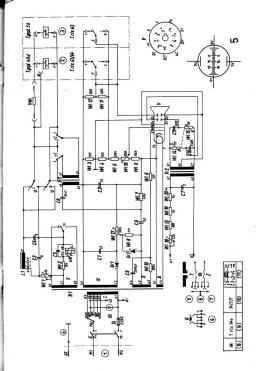
reversal of polarity
 ormature transfer T to Z

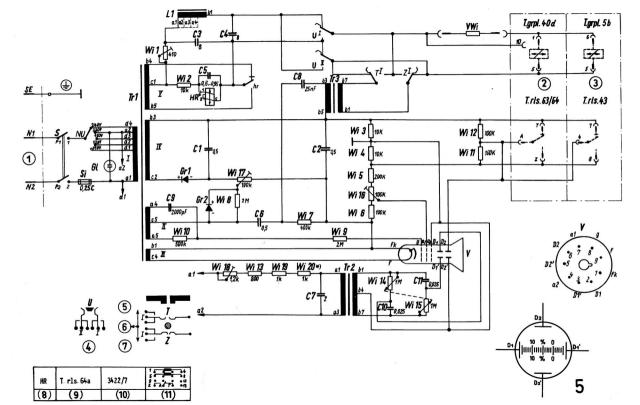
6 - distortion measurement 7 - armature transfer Z to T

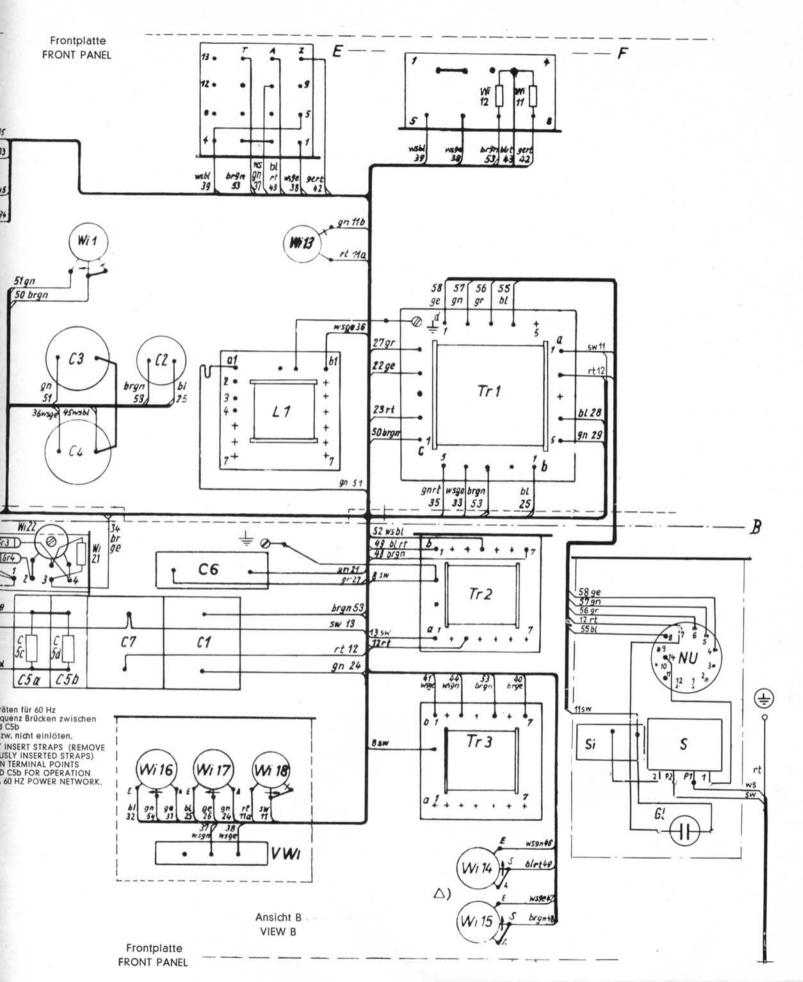
8 - designation 9 - type

10 - specification

*) — with operation from 60 c/s mains, resistor Wi 20 — 600 ohms

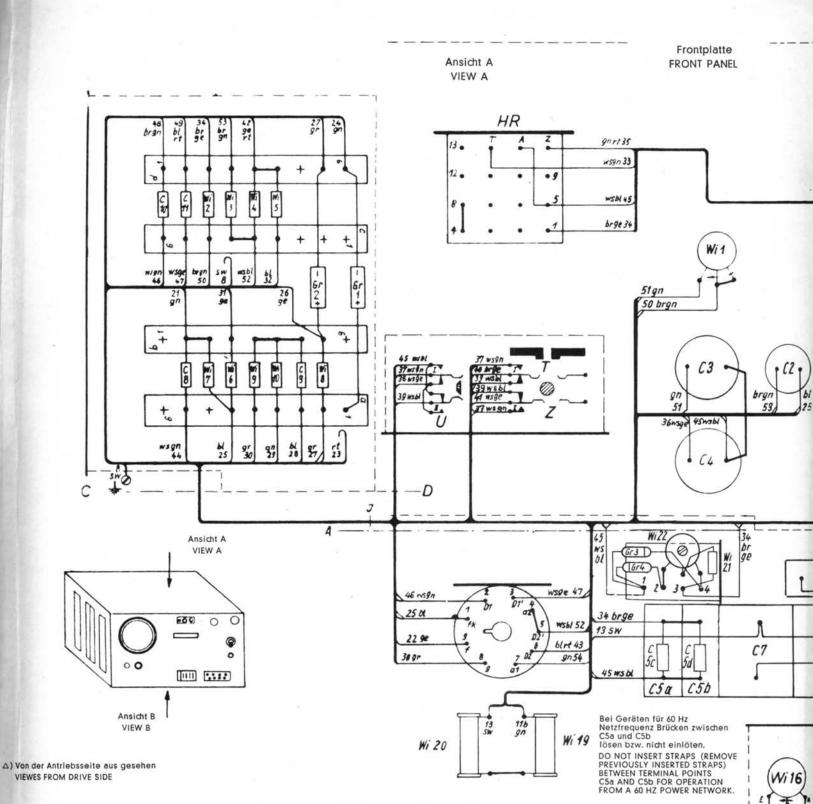






Kathodenstrahlrelaisprüfer CATHODE RAY RELAY TESTER 9 T mse 109a

Fs Ms 5634/10 V



Frontplatte FRONT PANE